

Work Order ID 52914

October 19, 2009 12:46:05 PM

Page 1

Item ID: D3635-1

Accept

Revision ID: A

Item Name: Gasket

Setup Start

Stop

Start Date: 10/19/09 Start Qty: 6.00

Required Date: 11/02/09 Req'd Qty: 6.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: *[Signature]*

Date: 09/10/09 Tooling:

Date:

Run Start

QC:

Date: SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3635	Rev A
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100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3635 11Dwg Rev: A 12-
Deburr if necessary

13 9-10-21

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

13 9-10-21

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

2> S 02/10/21

count
420

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Item ID: D3635-1

Accept



Setup Start



Revision ID: A

Item Name: Gasket

Stop



Start Date: 10/19/09 Start Qty: 6.00



Cust Item ID:

Required Date: 11/02/09 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location 116

0.00



Packaging

Memo

0.00

Packaging

9/10/23

200

SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/10/23 JA
MF 09-10-23

Picklist Print

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Work Order ID: 52914

Parent Item: D3635-1RevA

Parent Item Name: Gasket


Comments:

Start Date: 10/19/09

Required Date: 11/02/09

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3195RevA		Manufactured	No			100	sf	114.7031	0.1579	5263		
												
60 Durometer Neoprene Rubber 1/8" thick												

139-10-21

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

114.7031

42122

114.7031

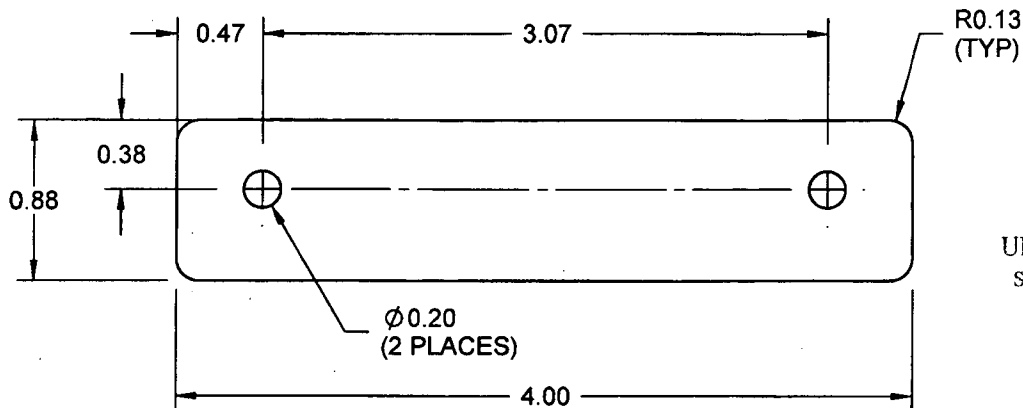
42122



DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3635	REV. A SHEET 1 OF 1
DATE 07.06.01	TITLE GASKET		SCALE 1:1
REV A	DATE 07.06.01	DESCRIPTION NEW ISSUE	

RELEASED

07.07.11 *PH*

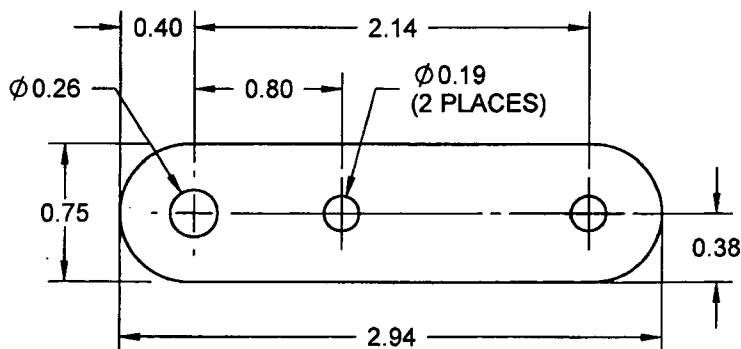


SHOP COPY
RETURN TO
ENGINEER
UNCONTROLLED
SUBJECT TO A
WITHOUT
WORK
NO. *52914*

PH 09-10-11

D3635-1 GASKET

1) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.125 THICK, REF)
(REF. DART SPEC. M-NEO60-S.125)



D3635-3 GASKET

2) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.063 THICK, REF)
(REF. DART SPEC. M-NEO60-S.063)

D3635-1/-3 GENERAL NOTES:

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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